

| CUSTOMER                                                        |            | PART NUMBER |     | REV |            | CONSTRUCTION |     |     |                                 |                          |              |                                                                                                                                                                                                  |  | SCHEMATIC DRAWING |  |                                     |  |
|-----------------------------------------------------------------|------------|-------------|-----|-----|------------|--------------|-----|-----|---------------------------------|--------------------------|--------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|-------------------|--|-------------------------------------|--|
| 大霸                                                              |            | ATS-330B    |     |     |            |              |     |     |                                 |                          |              |                                                                                                                                                                                                  |  |                   |  |                                     |  |
| BOBBIN:<br>BB-EP13-10                                           |            |             |     |     |            |              |     |     |                                 |                          |              |                                                                                                                                                                                                  |  |                   |  | <p>BOTTOM VIEW<br/>PIN LOCATION</p> |  |
| CORE:<br>FC-EP13-23                                             |            |             |     |     |            |              |     |     |                                 |                          |              |                                                                                                                                                                                                  |  |                   |  |                                     |  |
| GAP:<br>ORIGINAL                                                |            |             |     |     |            |              |     |     |                                 |                          |              |                                                                                                                                                                                                  |  |                   |  |                                     |  |
| TAPE: 3M#74, 3M#Super10,<br>PPI#70/100                          |            |             |     |     |            |              |     |     |                                 |                          |              |                                                                                                                                                                                                  |  |                   |  |                                     |  |
| ASSEMBLY: CORE組合時, 鏡面要乾淨<br>有GAP可在PIN#1, 組合後, 外以PPI#70/100, 8mm |            |             |     |     |            |              |     |     |                                 |                          |              |                                                                                                                                                                                                  |  |                   |  |                                     |  |
| FRAME(CLIP): TAPE 2TS, 並在鏡面用<br>VAR-005固定。                      |            |             |     |     |            |              |     |     |                                 |                          |              |                                                                                                                                                                                                  |  |                   |  |                                     |  |
| PIN#1 INDICATOR:<br>黑點可在 LABEL 上 (斜角)                           |            |             |     |     |            |              |     |     |                                 |                          |              |                                                                                                                                                                                                  |  |                   |  |                                     |  |
| TAP<br>WID<br>Mm                                                | TAP<br>LYR | WID         | STR | END | CW/<br>CCW | WIR<br>SIZ   | COA | TUR | CRE<br>PAG                      | DEN<br>LSN               | SIDE<br>WALL |                                                                                                                                                                                                  |  |                   |  |                                     |  |
| 3M#74<br>7.9mm                                                  | 2          | W1          | 7   | 10  | 順          | Q19          | 2   | 54  | 3M#Super10<br>1.8mm 各<br>4TS在兩端 | 容 統<br>三 基<br>相 面<br>互 貼 |              |                                                                                                                                                                                                  |  |                   |  |                                     |  |
| 3M#74<br>7.9mm                                                  | 2          | W2          | 1   | 4   | 〃          | Q12          | 〃   | 77  | 3M#Super10<br>1.8mm 各<br>3TS在兩端 | =                        |              |                                                                                                                                                                                                  |  |                   |  |                                     |  |
|                                                                 |            | W3          |     |     |            |              |     |     |                                 |                          |              |                                                                                                                                                                                                  |  |                   |  |                                     |  |
|                                                                 |            | W4          |     |     |            |              |     |     |                                 |                          |              |                                                                                                                                                                                                  |  |                   |  |                                     |  |
|                                                                 |            | W5          |     |     |            |              |     |     |                                 |                          |              |                                                                                                                                                                                                  |  |                   |  |                                     |  |
|                                                                 |            | W6          |     |     |            |              |     |     |                                 |                          |              |                                                                                                                                                                                                  |  |                   |  |                                     |  |
|                                                                 |            | W7          |     |     |            |              |     |     |                                 |                          |              |                                                                                                                                                                                                  |  |                   |  |                                     |  |
|                                                                 |            | W8          |     |     |            |              |     |     |                                 |                          |              |                                                                                                                                                                                                  |  |                   |  |                                     |  |
|                                                                 |            |             |     |     |            |              |     |     |                                 |                          |              | REMARKS                                                                                                                                                                                          |  |                   |  |                                     |  |
|                                                                 |            |             |     |     |            |              |     |     |                                 |                          |              | <p>1. 繞心時, BOBBIN PIN#1朝內</p> <p>2. 繞心時, BOBBIN 反標 PIN#1朝外。</p> <p>3. 繞心前, 先貼3M#74, 7.9mm TAPE 1T, 重疊須2mm 以內</p> <p>4. 層間TAPE須齊長。</p> <p>5. 繞心時要平整。</p> <p>6. CORE組合後, 須先放正, 並與文夾GL-014烤乾固定。</p> |  |                   |  |                                     |  |
|                                                                 |            |             |     |     |            |              |     |     |                                 |                          |              | PAGE / OF / REV.                                                                                                                                                                                 |  |                   |  |                                     |  |