

| CUSTOMER                                                                                                                                                              |            | PART NUMBER |     | REV |            | CONSTRUCTION |       |     |            |                  |              |      | SCHEMATIC DRAWING |  |  |  |  |  |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------|-------------|-----|-----|------------|--------------|-------|-----|------------|------------------|--------------|------|-------------------|--|--|--|--|--|
| 久津実業                                                                                                                                                                  |            | ATS-589     |     |     |            |              |       |     |            |                  |              |      |                   |  |  |  |  |  |
| BOBBIN: EPX-7, 8/8 PINS. 内弯                                                                                                                                           |            |             |     |     |            |              |       |     |            |                  |              |      |                   |  |  |  |  |  |
| S-709                                                                                                                                                                 |            |             |     |     |            |              |       |     |            |                  |              |      |                   |  |  |  |  |  |
| CORE: CORE, EPX-7, T38, AL=72.6mm                                                                                                                                     |            |             |     |     |            |              |       |     |            |                  |              |      |                   |  |  |  |  |  |
| GAP:                                                                                                                                                                  |            |             |     |     |            |              |       |     |            |                  |              |      |                   |  |  |  |  |  |
| TAPE: 3M#74                                                                                                                                                           |            |             |     |     |            |              |       |     |            |                  |              |      |                   |  |  |  |  |  |
| PPI#70/00                                                                                                                                                             |            |             |     |     |            |              |       |     |            |                  |              |      |                   |  |  |  |  |  |
| ASSEMBLY: CORE 組合時. 膜面要乾淨                                                                                                                                             |            |             |     |     |            |              |       |     |            |                  |              |      |                   |  |  |  |  |  |
| 有GAP在PIN#1. 組合後. 外已PPI#70/00                                                                                                                                          |            |             |     |     |            |              |       |     |            |                  |              |      |                   |  |  |  |  |  |
| FRAME (CLIP): 7mm TAPE ZTS. 結尾用熔片                                                                                                                                     |            |             |     |     |            |              |       |     |            |                  |              |      |                   |  |  |  |  |  |
| VAR-005固定.                                                                                                                                                            |            |             |     |     |            |              |       |     |            |                  |              |      |                   |  |  |  |  |  |
| PIN#1 INDICATOR:                                                                                                                                                      |            |             |     |     |            |              |       |     |            |                  |              |      |                   |  |  |  |  |  |
| 黑, 莫可在 LABEL 上                                                                                                                                                        |            |             |     |     |            |              |       |     |            |                  |              |      |                   |  |  |  |  |  |
| TAP<br>WID<br>Mm                                                                                                                                                      | TAP<br>LYR | WID         | STR | END | CW/<br>CCW | WIR<br>SIZ   | COA   | TUR | CRE<br>PAG | DEN<br>LSN       | SIDE<br>WALL |      |                   |  |  |  |  |  |
| 3M#74                                                                                                                                                                 | 2          | W1          | 7   | 6   | 反          | Q14          | UEW   | 18  |            | 前, 繞<br>一層<br>直向 |              |      |                   |  |  |  |  |  |
| 3.5mm                                                                                                                                                                 | 2          | W2          | 1   | 3   | 順          | Q13          | FWX-E | 20  |            | 前, 繞<br>三層<br>直向 |              |      |                   |  |  |  |  |  |
| 3M#74                                                                                                                                                                 | 2          | W3          | 2   | 4   | 順          | Q13          | FWX-E | 20  |            | 前, 繞<br>一層<br>直向 |              |      |                   |  |  |  |  |  |
| 3.5mm                                                                                                                                                                 | 2          | W4          | 8   | 5   | 反          | Q14          | UEW   | 18  |            | 均                |              |      |                   |  |  |  |  |  |
| 3M#74                                                                                                                                                                 | 1          | W5          |     |     |            |              |       |     |            |                  |              |      |                   |  |  |  |  |  |
| 3.5mm                                                                                                                                                                 | 1          | W6          |     |     |            |              |       |     |            |                  |              |      |                   |  |  |  |  |  |
|                                                                                                                                                                       |            | W7          |     |     |            |              |       |     |            |                  |              |      |                   |  |  |  |  |  |
|                                                                                                                                                                       |            | W8          |     |     |            |              |       |     |            |                  |              |      |                   |  |  |  |  |  |
| REMARKS                                                                                                                                                               |            |             |     |     |            |              |       |     |            |                  |              |      |                   |  |  |  |  |  |
| 1. 繞 W1 時. BOBBIN PIN#1 朝內<br>2. 繞 W2, W3 時. BOBBIN 反轉.<br>PIN#1 朝外.<br>3. 繞 W4 時. BOBBIN 反轉. PIN#1<br>朝內.<br>4. 繞 W5 時. 膜面要平整. 否則會翹.<br>5. 成品須莫 6 莫 GL-014 粘<br>乾固定. |            |             |     |     |            |              |       |     |            |                  |              |      |                   |  |  |  |  |  |
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