02-76

ATECH TECHNOLOGY CO., LTD. DESIGN SHEET DS-001

CUSTOMER	PART NUMBER	REV
ASKEY	ATS-609	

BOBBIN: BB-EP13-10

CORE: FC-EP13-48

GAP: ORIGINAL

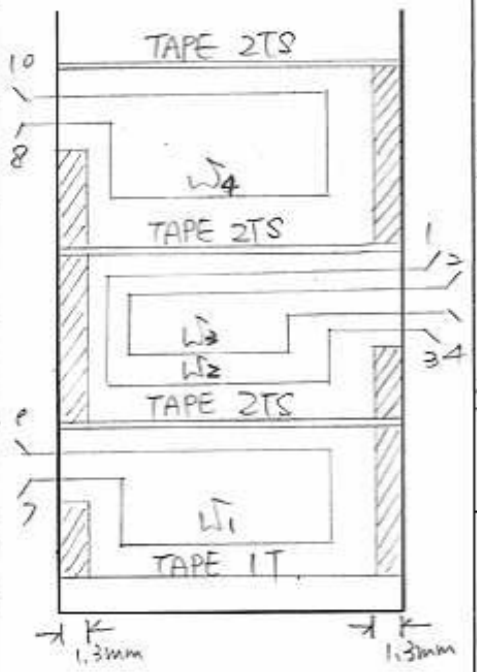
TAPE: 3M#74, 3M#Super10
PPI#70100

ASSEMBLY: CORE組合時、鏡面要貼滑
有GAP的在PIN#1端、組合後、外觀

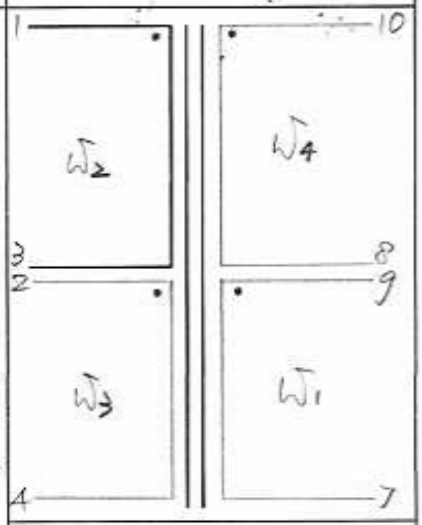
FRAME(CLIP): PPI#70100, 8mm TAPE 2TS.
並在經完用烘計VAR-005固定

PIN#1 INDICATOR: 黑点印在LABEL上

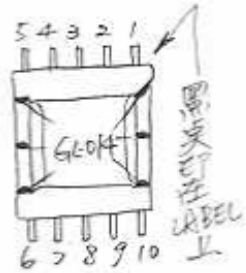
CONSTRUCTION



SCHEMATIC DRAWING



BOTTOM VIEW
PIN LOCATION



TAP WID Mm	TAP LYR	WID	STR	END	CW/CCW	WIR SIZ	COA	TUR	CRE PAG	DEN LSN	SIDE WALL
3M#74 7.9mm	2	W1	9	7	順	0.18	1 UEW	65	3M#Super10 1.3mm各4TS 在兩端	密繞 三層 拉直角	
双	线	W2	1	3	反	0.14	1 UEW	26	3M#Super10 1.3mm各2TS 在兩端	密繞 二層	
3M#74 7.9mm	2	W3	2	4	反	0.14	1 UEW	26			
3M#74 7.9mm	2	W4	10	8	順	0.18	1 UEW	65	3M#Super10 1.3mm各4TS 在兩端	密繞 三層 拉直角	
		W5									
		W6									
		W7									
		W8									

REMARKS

1. 繞W1時、BOBBIN PIN#1朝內
2. 繞W2、W3時、BOBBIN反轉、PIN#1朝外.
3. 繞W4時、BOBBIN反轉、PIN#1朝內.
4. W2、W3須同軸分繞.
5. 繞W1前、先貼3M#74, 7.9mm TAPE 1T、重疊2mm min.
6. CREEPAGE用3M#Super10. 1.3mm.
7. 成品須夾6点GL-014烘烤乾、固定.

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Design Engineer: 劉世平		