03-186

ATECH TECHNOLOGY CO., LTD. DESIGN SHEET DS-001

CUSTOMER	PART NUMBER	REV
ASKEY	ATS-653A	

BOBBIN: BB-EP13-05

CORE: FC-EP13-64

GAP: ORIGINAL

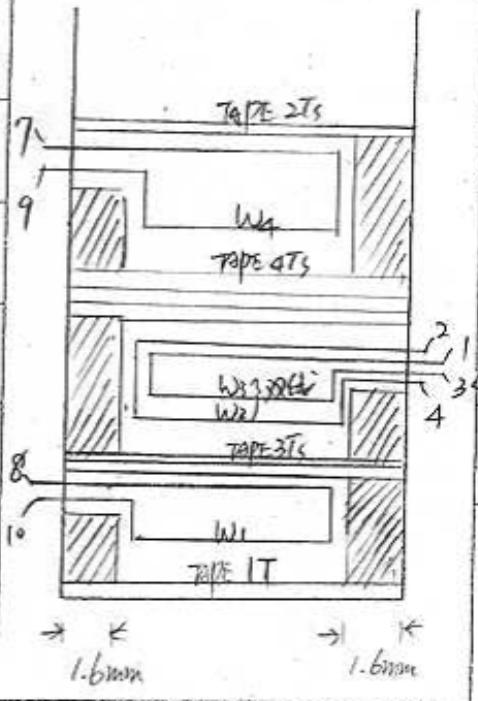
TAPE: 3M#56

ASSEMBLY: Core 組合時 有GAP側在 pin#1 側 外包 3M#56 7.9mm 2Ts

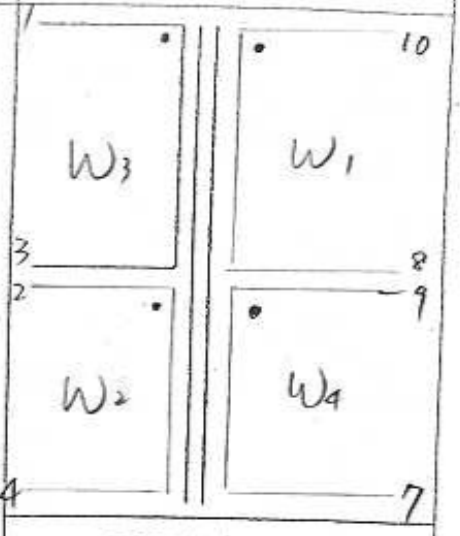
FRAME(CLIP):

PIN#1 INDICATOR: DOT

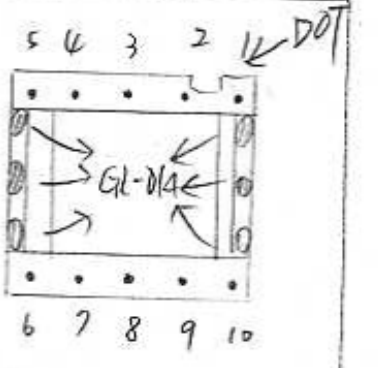
CONSTRUCTION



SCHEMATIC DRAWING



BOTTOM VIEW PIN LOCATION



TAP WID Min	TAP LYR	WID	STR	END	CW/CCW	WIR SIZ	COA	TUR	CRE PAG	DEN ASN	SIDE WALL
3M#56 7.9mm	3	W1	10	8	順	0.18	2VEW	20	SUPER#10 1.6mm 1T 在兩邊	密	
双	线	W2	4	2	順	0.16	2VEW	40	SUPER#10 1.6mm 5Ts 在兩邊	密	
3M#56 7.9mm	4	W3	3	1	順	0.16	2VEW	40		密	
3M#56 7.9mm	2	W4	9	7	順	0.18	2VEW	20	SUPER#10 1.6mm 2Ts 在兩邊	密	
		W5									
		W6									
		W7									
		W8									

REMARKS

1. 繞 W1, W4 時 BOBBIN pin#1 朝內
2. 繞 W2, W3 時 BOBBIN pin#1 朝外
3. 成品需夾 6 片 GL-014 烤乾固定
4. 繞 W1 前先用 3M#56 7.9mm 打底 1T, 重疊需 2mm

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Design Engineer: Kevin