

| CUSTOMER                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            | PART NUMBER                 | REV | CONSTRUCTION | SCHEMATIC DRAWING                                                                                                                                   |         |        |         |     |                 |         |         |           |         |         |           |  |  |    |   |   |   |      |   |    |                 |    |  |   |   |    |   |   |   |      |   |    |           |    |  |            |   |    |   |   |   |      |   |    |                 |    |  |   |   |    |   |   |   |      |   |    |           |    |  |            |   |    |   |   |   |      |   |    |                 |    |  |   |   |    |   |   |   |      |   |    |           |    |  |            |   |    |  |  |  |  |  |  |  |  |  |  |  |    |  |  |  |  |  |  |  |  |  |  |
|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------|-----|--------------|-----------------------------------------------------------------------------------------------------------------------------------------------------|---------|--------|---------|-----|-----------------|---------|---------|-----------|---------|---------|-----------|--|--|----|---|---|---|------|---|----|-----------------|----|--|---|---|----|---|---|---|------|---|----|-----------|----|--|------------|---|----|---|---|---|------|---|----|-----------------|----|--|---|---|----|---|---|---|------|---|----|-----------|----|--|------------|---|----|---|---|---|------|---|----|-----------------|----|--|---|---|----|---|---|---|------|---|----|-----------|----|--|------------|---|----|--|--|--|--|--|--|--|--|--|--|--|----|--|--|--|--|--|--|--|--|--|--|
| 雅企                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  | CTA120001A<br>ATS-689APL    |     |              |                                                                                                                                                     |         |        |         |     |                 |         |         |           |         |         |           |  |  |    |   |   |   |      |   |    |                 |    |  |   |   |    |   |   |   |      |   |    |           |    |  |            |   |    |   |   |   |      |   |    |                 |    |  |   |   |    |   |   |   |      |   |    |           |    |  |            |   |    |   |   |   |      |   |    |                 |    |  |   |   |    |   |   |   |      |   |    |           |    |  |            |   |    |  |  |  |  |  |  |  |  |  |  |  |    |  |  |  |  |  |  |  |  |  |  |
| BOBBIN:                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | 2311200802                  |     |              |                                                                                                                                                     |         |        |         |     |                 |         |         |           |         |         |           |  |  |    |   |   |   |      |   |    |                 |    |  |   |   |    |   |   |   |      |   |    |           |    |  |            |   |    |   |   |   |      |   |    |                 |    |  |   |   |    |   |   |   |      |   |    |           |    |  |            |   |    |   |   |   |      |   |    |                 |    |  |   |   |    |   |   |   |      |   |    |           |    |  |            |   |    |  |  |  |  |  |  |  |  |  |  |  |    |  |  |  |  |  |  |  |  |  |  |
| CORE:                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               | 2082007500                  |     |              |                                                                                                                                                     |         |        |         |     |                 |         |         |           |         |         |           |  |  |    |   |   |   |      |   |    |                 |    |  |   |   |    |   |   |   |      |   |    |           |    |  |            |   |    |   |   |   |      |   |    |                 |    |  |   |   |    |   |   |   |      |   |    |           |    |  |            |   |    |   |   |   |      |   |    |                 |    |  |   |   |    |   |   |   |      |   |    |           |    |  |            |   |    |  |  |  |  |  |  |  |  |  |  |  |    |  |  |  |  |  |  |  |  |  |  |
| GAP:                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                             |     |              |                                                                                                                                                     |         |        |         |     |                 |         |         |           |         |         |           |  |  |    |   |   |   |      |   |    |                 |    |  |   |   |    |   |   |   |      |   |    |           |    |  |            |   |    |   |   |   |      |   |    |                 |    |  |   |   |    |   |   |   |      |   |    |           |    |  |            |   |    |   |   |   |      |   |    |                 |    |  |   |   |    |   |   |   |      |   |    |           |    |  |            |   |    |  |  |  |  |  |  |  |  |  |  |  |    |  |  |  |  |  |  |  |  |  |  |
| TAPE:                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               | 3M#1350, 3M#56, 3M#SUPER 10 |     |              |                                                                                                                                                     |         |        |         |     |                 |         |         |           |         |         |           |  |  |    |   |   |   |      |   |    |                 |    |  |   |   |    |   |   |   |      |   |    |           |    |  |            |   |    |   |   |   |      |   |    |                 |    |  |   |   |    |   |   |   |      |   |    |           |    |  |            |   |    |   |   |   |      |   |    |                 |    |  |   |   |    |   |   |   |      |   |    |           |    |  |            |   |    |  |  |  |  |  |  |  |  |  |  |  |    |  |  |  |  |  |  |  |  |  |  |
| ASSEMBLY: COR3 組合時 鏡面<br>要粘膠, 外包 3M#1350, 6.5mm                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |                             |     |              |                                                                                                                                                     |         |        |         |     |                 |         |         |           |         |         |           |  |  |    |   |   |   |      |   |    |                 |    |  |   |   |    |   |   |   |      |   |    |           |    |  |            |   |    |   |   |   |      |   |    |                 |    |  |   |   |    |   |   |   |      |   |    |           |    |  |            |   |    |   |   |   |      |   |    |                 |    |  |   |   |    |   |   |   |      |   |    |           |    |  |            |   |    |  |  |  |  |  |  |  |  |  |  |  |    |  |  |  |  |  |  |  |  |  |  |
| FRAME(CLIP): TAPE, 2Ts.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |                             |     |              |                                                                                                                                                     |         |        |         |     |                 |         |         |           |         |         |           |  |  |    |   |   |   |      |   |    |                 |    |  |   |   |    |   |   |   |      |   |    |           |    |  |            |   |    |   |   |   |      |   |    |                 |    |  |   |   |    |   |   |   |      |   |    |           |    |  |            |   |    |   |   |   |      |   |    |                 |    |  |   |   |    |   |   |   |      |   |    |           |    |  |            |   |    |  |  |  |  |  |  |  |  |  |  |  |    |  |  |  |  |  |  |  |  |  |  |
| PIN INDICATOR:<br>斜角 (黑美印在 LABEL 上)                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |                             |     |              |                                                                                                                                                     |         |        |         |     |                 |         |         |           |         |         |           |  |  |    |   |   |   |      |   |    |                 |    |  |   |   |    |   |   |   |      |   |    |           |    |  |            |   |    |   |   |   |      |   |    |                 |    |  |   |   |    |   |   |   |      |   |    |           |    |  |            |   |    |   |   |   |      |   |    |                 |    |  |   |   |    |   |   |   |      |   |    |           |    |  |            |   |    |  |  |  |  |  |  |  |  |  |  |  |    |  |  |  |  |  |  |  |  |  |  |
| <table border="1"> <thead> <tr> <th>TAP WID Mm</th> <th>TAP LYR</th> <th>WID</th> <th>STR</th> <th>END</th> <th>CW/CCW</th> <th>WIR SIZ</th> <th>COA</th> <th>TUR</th> <th>CRE PAG</th> <th>DEN LSN</th> <th>SIDE WALL</th> </tr> </thead> <tbody> <tr> <td></td> <td></td> <td>W1</td> <td>7</td> <td>5</td> <td>反</td> <td>0.16</td> <td>2</td> <td>40</td> <td>3M#SUPER 10 2mm</td> <td>鏡面</td> <td></td> </tr> <tr> <td>雙</td> <td>線</td> <td>W2</td> <td>8</td> <td>6</td> <td>反</td> <td>0.16</td> <td>2</td> <td>40</td> <td>各 2Ts 在兩面</td> <td>均圓</td> <td></td> </tr> <tr> <td>3M#56 13.6</td> <td>2</td> <td>W3</td> <td>1</td> <td>3</td> <td>順</td> <td>0.17</td> <td>2</td> <td>40</td> <td>3M#SUPER 10 2mm</td> <td>鏡面</td> <td></td> </tr> <tr> <td>雙</td> <td>線</td> <td>W4</td> <td>2</td> <td>4</td> <td>順</td> <td>0.17</td> <td>2</td> <td>40</td> <td>各 2Ts 在兩面</td> <td>均圓</td> <td></td> </tr> <tr> <td>3M#56 13.6</td> <td>2</td> <td>W5</td> <td>7</td> <td>5</td> <td>反</td> <td>0.16</td> <td>2</td> <td>40</td> <td>3M#SUPER 10 2mm</td> <td>鏡面</td> <td></td> </tr> <tr> <td>雙</td> <td>線</td> <td>W6</td> <td>8</td> <td>6</td> <td>反</td> <td>0.16</td> <td>2</td> <td>40</td> <td>各 2Ts 在兩面</td> <td>均圓</td> <td></td> </tr> <tr> <td>3M#56 13.6</td> <td>2</td> <td>W7</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> </tr> <tr> <td></td> <td></td> <td>W8</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> </tr> </tbody> </table> |                             |     | TAP WID Mm   |                                                                                                                                                     | TAP LYR | WID    | STR     | END | CW/CCW          | WIR SIZ | COA     | TUR       | CRE PAG | DEN LSN | SIDE WALL |  |  | W1 | 7 | 5 | 反 | 0.16 | 2 | 40 | 3M#SUPER 10 2mm | 鏡面 |  | 雙 | 線 | W2 | 8 | 6 | 反 | 0.16 | 2 | 40 | 各 2Ts 在兩面 | 均圓 |  | 3M#56 13.6 | 2 | W3 | 1 | 3 | 順 | 0.17 | 2 | 40 | 3M#SUPER 10 2mm | 鏡面 |  | 雙 | 線 | W4 | 2 | 4 | 順 | 0.17 | 2 | 40 | 各 2Ts 在兩面 | 均圓 |  | 3M#56 13.6 | 2 | W5 | 7 | 5 | 反 | 0.16 | 2 | 40 | 3M#SUPER 10 2mm | 鏡面 |  | 雙 | 線 | W6 | 8 | 6 | 反 | 0.16 | 2 | 40 | 各 2Ts 在兩面 | 均圓 |  | 3M#56 13.6 | 2 | W7 |  |  |  |  |  |  |  |  |  |  |  | W8 |  |  |  |  |  |  |  |  |  |  |
| TAP WID Mm                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          | TAP LYR                     | WID | STR          |                                                                                                                                                     | END     | CW/CCW | WIR SIZ | COA | TUR             | CRE PAG | DEN LSN | SIDE WALL |         |         |           |  |  |    |   |   |   |      |   |    |                 |    |  |   |   |    |   |   |   |      |   |    |           |    |  |            |   |    |   |   |   |      |   |    |                 |    |  |   |   |    |   |   |   |      |   |    |           |    |  |            |   |    |   |   |   |      |   |    |                 |    |  |   |   |    |   |   |   |      |   |    |           |    |  |            |   |    |  |  |  |  |  |  |  |  |  |  |  |    |  |  |  |  |  |  |  |  |  |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |                             | W1  | 7            | 5                                                                                                                                                   | 反       | 0.16   | 2       | 40  | 3M#SUPER 10 2mm | 鏡面      |         |           |         |         |           |  |  |    |   |   |   |      |   |    |                 |    |  |   |   |    |   |   |   |      |   |    |           |    |  |            |   |    |   |   |   |      |   |    |                 |    |  |   |   |    |   |   |   |      |   |    |           |    |  |            |   |    |   |   |   |      |   |    |                 |    |  |   |   |    |   |   |   |      |   |    |           |    |  |            |   |    |  |  |  |  |  |  |  |  |  |  |  |    |  |  |  |  |  |  |  |  |  |  |
| 雙                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   | 線                           | W2  | 8            | 6                                                                                                                                                   | 反       | 0.16   | 2       | 40  | 各 2Ts 在兩面       | 均圓      |         |           |         |         |           |  |  |    |   |   |   |      |   |    |                 |    |  |   |   |    |   |   |   |      |   |    |           |    |  |            |   |    |   |   |   |      |   |    |                 |    |  |   |   |    |   |   |   |      |   |    |           |    |  |            |   |    |   |   |   |      |   |    |                 |    |  |   |   |    |   |   |   |      |   |    |           |    |  |            |   |    |  |  |  |  |  |  |  |  |  |  |  |    |  |  |  |  |  |  |  |  |  |  |
| 3M#56 13.6                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          | 2                           | W3  | 1            | 3                                                                                                                                                   | 順       | 0.17   | 2       | 40  | 3M#SUPER 10 2mm | 鏡面      |         |           |         |         |           |  |  |    |   |   |   |      |   |    |                 |    |  |   |   |    |   |   |   |      |   |    |           |    |  |            |   |    |   |   |   |      |   |    |                 |    |  |   |   |    |   |   |   |      |   |    |           |    |  |            |   |    |   |   |   |      |   |    |                 |    |  |   |   |    |   |   |   |      |   |    |           |    |  |            |   |    |  |  |  |  |  |  |  |  |  |  |  |    |  |  |  |  |  |  |  |  |  |  |
| 雙                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   | 線                           | W4  | 2            | 4                                                                                                                                                   | 順       | 0.17   | 2       | 40  | 各 2Ts 在兩面       | 均圓      |         |           |         |         |           |  |  |    |   |   |   |      |   |    |                 |    |  |   |   |    |   |   |   |      |   |    |           |    |  |            |   |    |   |   |   |      |   |    |                 |    |  |   |   |    |   |   |   |      |   |    |           |    |  |            |   |    |   |   |   |      |   |    |                 |    |  |   |   |    |   |   |   |      |   |    |           |    |  |            |   |    |  |  |  |  |  |  |  |  |  |  |  |    |  |  |  |  |  |  |  |  |  |  |
| 3M#56 13.6                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          | 2                           | W5  | 7            | 5                                                                                                                                                   | 反       | 0.16   | 2       | 40  | 3M#SUPER 10 2mm | 鏡面      |         |           |         |         |           |  |  |    |   |   |   |      |   |    |                 |    |  |   |   |    |   |   |   |      |   |    |           |    |  |            |   |    |   |   |   |      |   |    |                 |    |  |   |   |    |   |   |   |      |   |    |           |    |  |            |   |    |   |   |   |      |   |    |                 |    |  |   |   |    |   |   |   |      |   |    |           |    |  |            |   |    |  |  |  |  |  |  |  |  |  |  |  |    |  |  |  |  |  |  |  |  |  |  |
| 雙                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   | 線                           | W6  | 8            | 6                                                                                                                                                   | 反       | 0.16   | 2       | 40  | 各 2Ts 在兩面       | 均圓      |         |           |         |         |           |  |  |    |   |   |   |      |   |    |                 |    |  |   |   |    |   |   |   |      |   |    |           |    |  |            |   |    |   |   |   |      |   |    |                 |    |  |   |   |    |   |   |   |      |   |    |           |    |  |            |   |    |   |   |   |      |   |    |                 |    |  |   |   |    |   |   |   |      |   |    |           |    |  |            |   |    |  |  |  |  |  |  |  |  |  |  |  |    |  |  |  |  |  |  |  |  |  |  |
| 3M#56 13.6                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          | 2                           | W7  |              |                                                                                                                                                     |         |        |         |     |                 |         |         |           |         |         |           |  |  |    |   |   |   |      |   |    |                 |    |  |   |   |    |   |   |   |      |   |    |           |    |  |            |   |    |   |   |   |      |   |    |                 |    |  |   |   |    |   |   |   |      |   |    |           |    |  |            |   |    |   |   |   |      |   |    |                 |    |  |   |   |    |   |   |   |      |   |    |           |    |  |            |   |    |  |  |  |  |  |  |  |  |  |  |  |    |  |  |  |  |  |  |  |  |  |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |                             | W8  |              |                                                                                                                                                     |         |        |         |     |                 |         |         |           |         |         |           |  |  |    |   |   |   |      |   |    |                 |    |  |   |   |    |   |   |   |      |   |    |           |    |  |            |   |    |   |   |   |      |   |    |                 |    |  |   |   |    |   |   |   |      |   |    |           |    |  |            |   |    |   |   |   |      |   |    |                 |    |  |   |   |    |   |   |   |      |   |    |           |    |  |            |   |    |  |  |  |  |  |  |  |  |  |  |  |    |  |  |  |  |  |  |  |  |  |  |
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